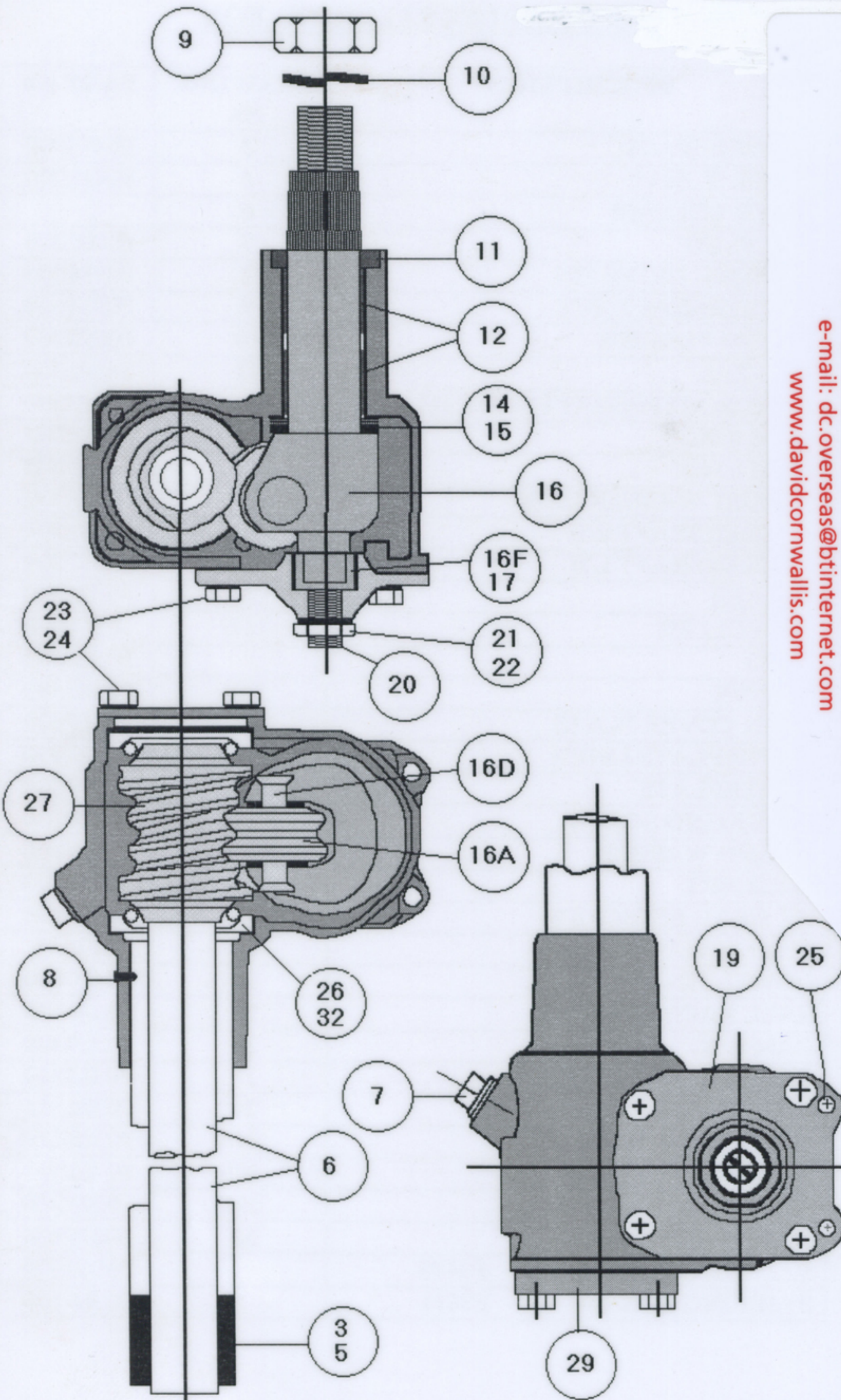


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DESCRIPTION	DRAWING No	PART No
RUBBER BUSH	3	412900
INNER SLEEVE	5	411900
INNER COLUMN	6	
GAS PLUG	7	905200
HAMMER DRIVE PIN	8	916600
ROCKERSHAFT NUT	9	914600
SPRING WASHER	10	093200
OIL SEAL	11	992500
BUSH ROCKERSHAFT BODY (2)	12	243300
SHIM 0.003"	14	330803
SHIM 0.005"	14	330805
THRUST WASHER BASE	15	415300
ROCKERSHAFT R/H	16	367704
ROCKERSHAFT L/H	16	367804
ROLLER	16A	523800
PIN ROLLER	16D	321000
PLUG		506400
SLEEVE	16F	367500
BUSH COVER PLATE	17	367600
COVERPLATE LINER	17A	327800
COVERPLATE	19	362300
ADJUSTING SCREW	20	320200
SPRING WASHER	21	099900
LOCKNUT	22	320300
HX HEAD SETSCREW	23	091400
SPRING WASHER	24	X12874
DOWEL PIN	25	470800
BALL RACE CUP (2" DIA)	26	248700
CAM R/H	27	320400
CAM L/H	27	323300
BASE PLATE	29	322201
FIBRE SHIM BASE PLATE	29A	32060D
SHIM 0.005"	29B	321905
SHIM 0.010"	29C	321910
CAGE & BALL ASSY	32	249000
STEERING BOX R/H	P3690	369000
STEERING BOX L/H	P3691	369100

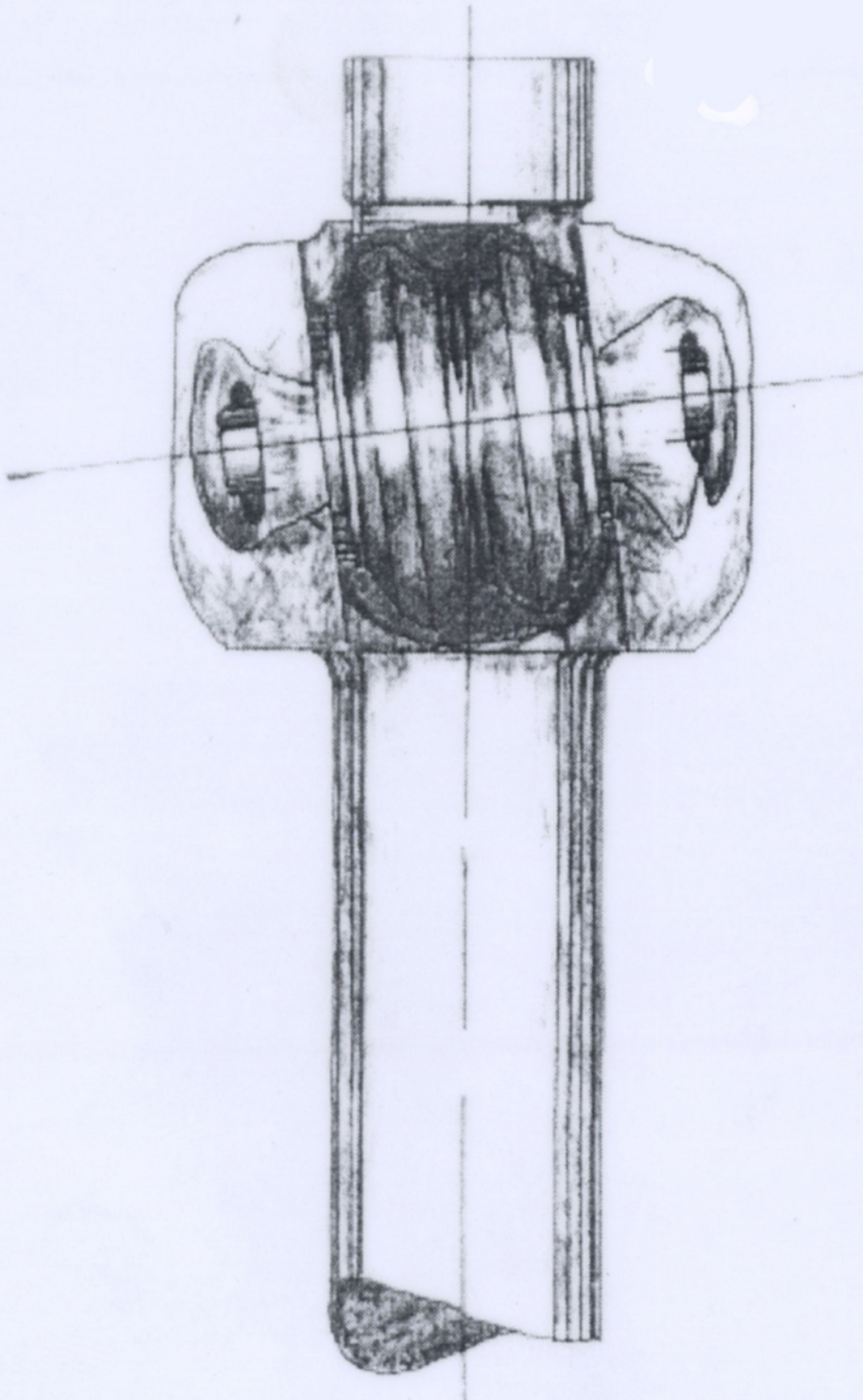
P3689A / P3688A MARLES STEERING BOX (2.5" BEARINGS)



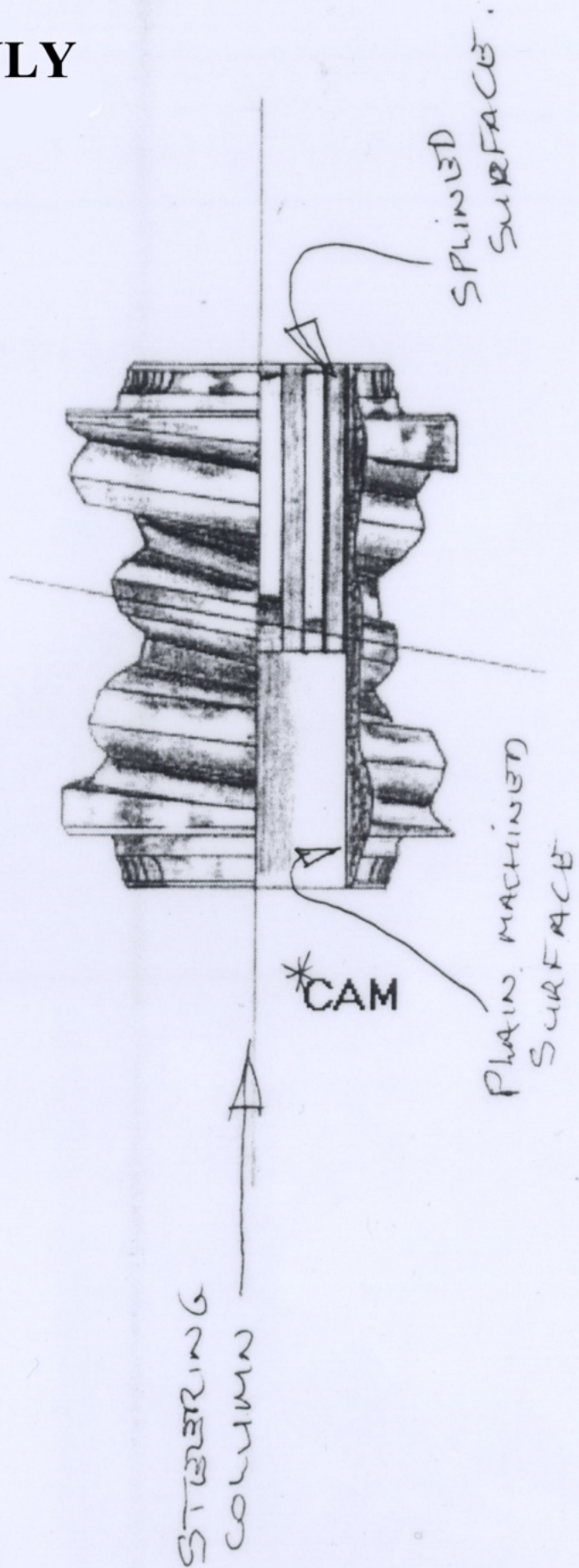
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DESCRIPTION	DRAWING No	PART No
RUBBER BUSH	3	408100
INNER SLEEVE	5	409500
INNER COLUMN	6	
GAS PLUG	7	903300
HAMMER DRIVE PIN	8	916600
ROCKERSHAFT NUT	9	933200
SPRING WASHER	10	095500
OIL SEAL	11	924200
BUSH ROCKERSHAFT BODY (2)	12	330900
SHIM 0.003"	14	330803
SHIM 0.005"	14	330805
THRUST WASHER BASE	15	415000
ROCKERSHAFT R/H	16	517804
ROLLER	16A	492300
NEEDLE ROLLER (42)		364600
PIN ROLLER	16D	330400
PLUG		506400
SLEEVE	16F	367500
BUSH COVER PLATE	17	367600
COVERPLATE LINER	17A	33060A
COVERPLATE	19	422000
ADJUSTING SCREW	20	422200
SPRING WASHER	21	099900
LOCKNUT	22	422100
HX HEAD SETSCREW	23	924000
SPRING WASHER	24	X12874
DOWEL PIN	25	470800
BALL RACE CUP (2.5" DIA)	26	334100
CAM R/H	27	333900
CAM L/H	27	
BASE PLATE	29	390701
FIBRE SHIM BASE PLATE	29A	33010G
SHIM 0.005"	29B	390805
SHIM 0.010"	29C	308010
CAGE & BALL ASSY	32	273300
STEERING BOX R/H	P3688A	421903
STEERING BOX L/H	P3689A	421803

FOR REFERENCE ONLY



ROCKER SHAFT ASSY



NOTE
LEFT HAND ROCKER / CAM SHOWN
RIGHT HAND MODELS ARE REVERSED

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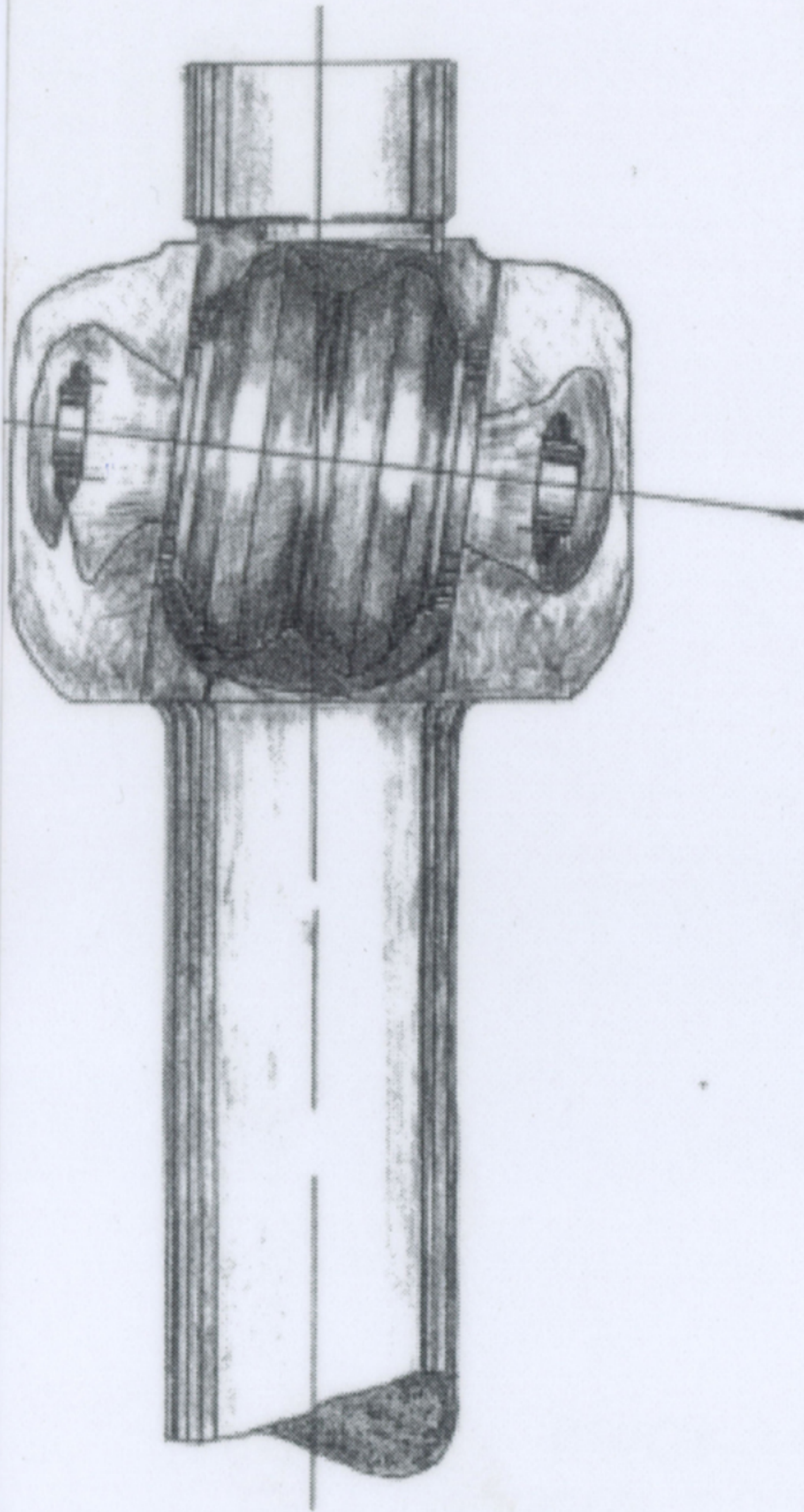
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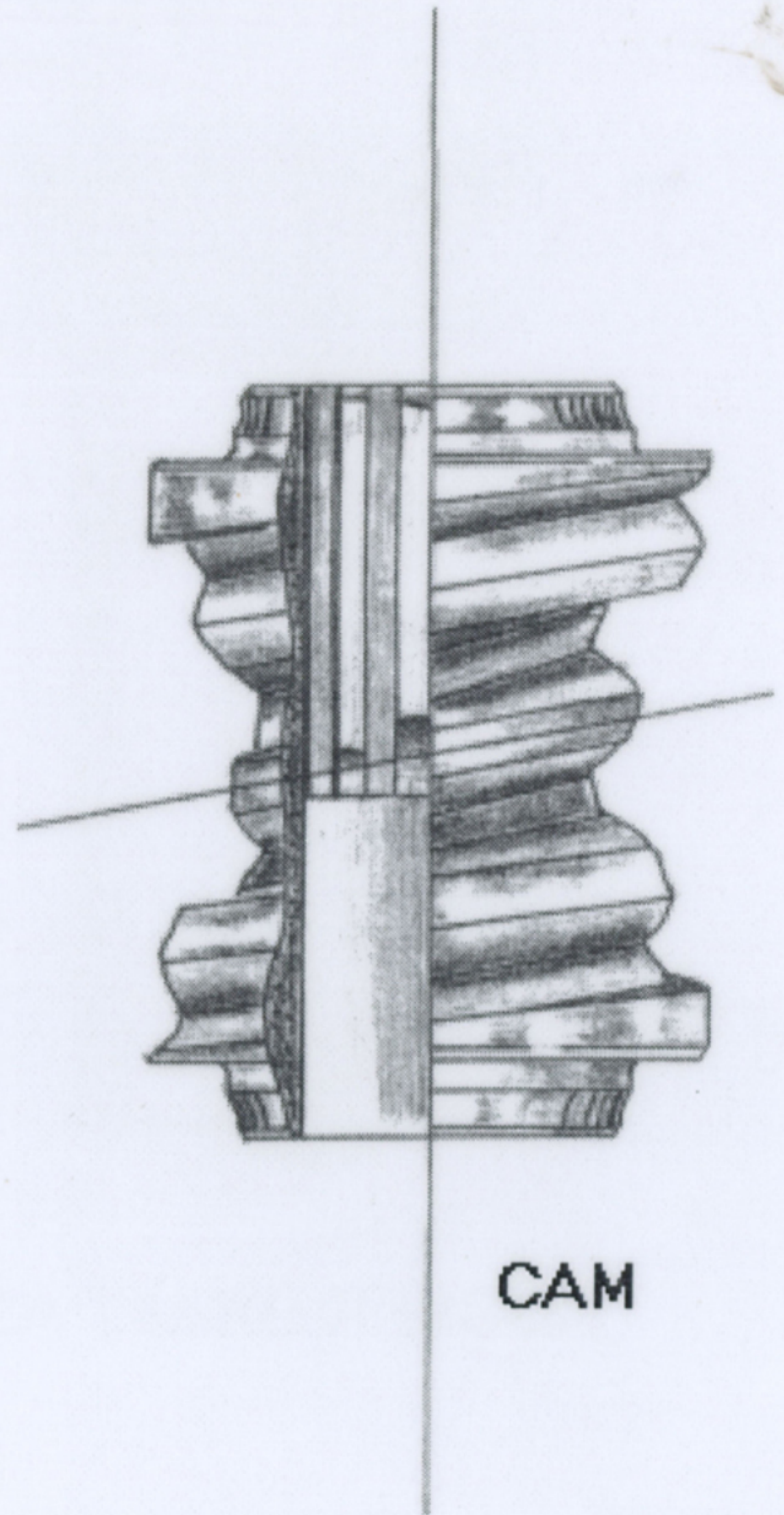
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ROCKER SHAFT ASSY



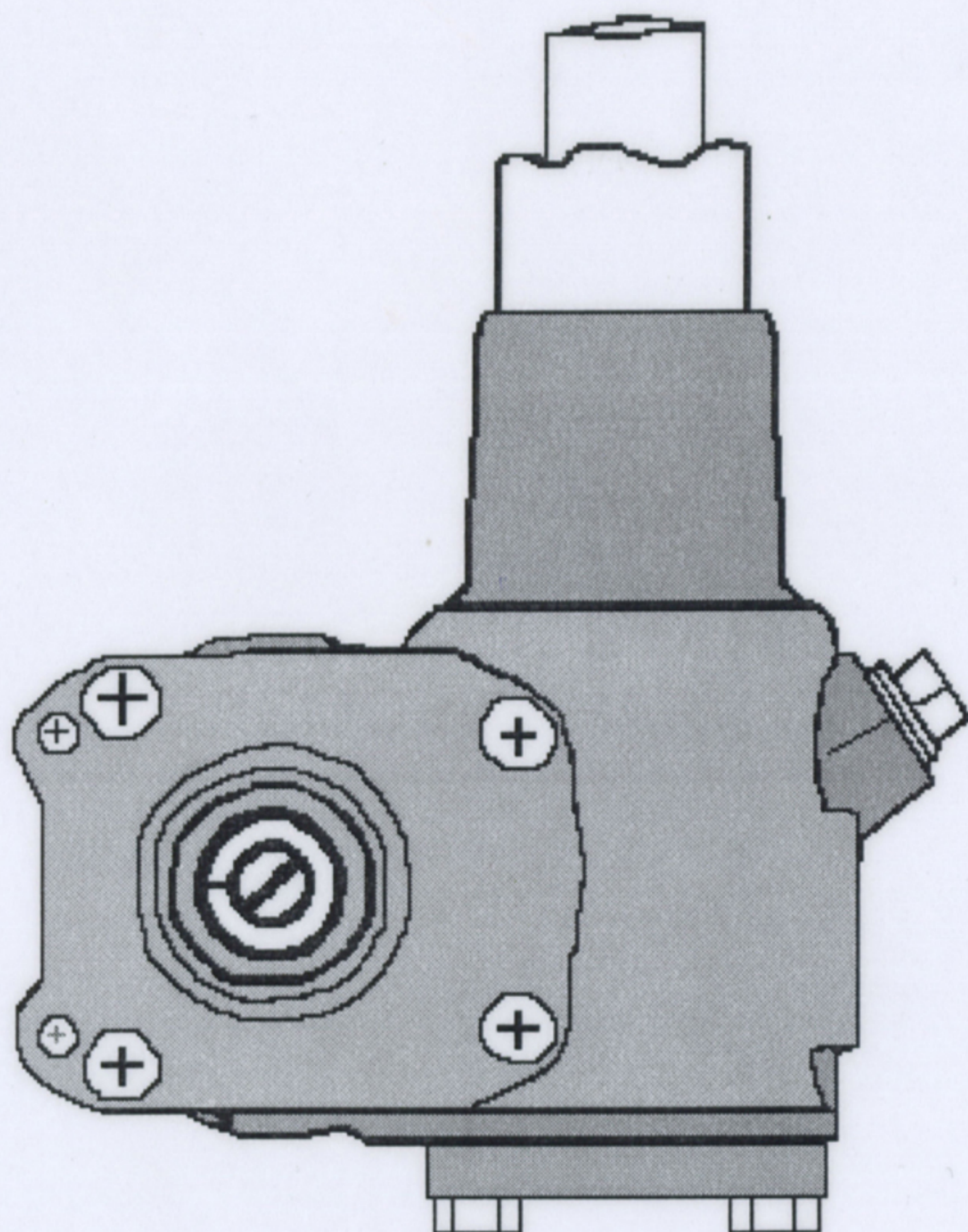
CAM

NOTE

RIGHT HAND ROCKER / CAM SHOWN

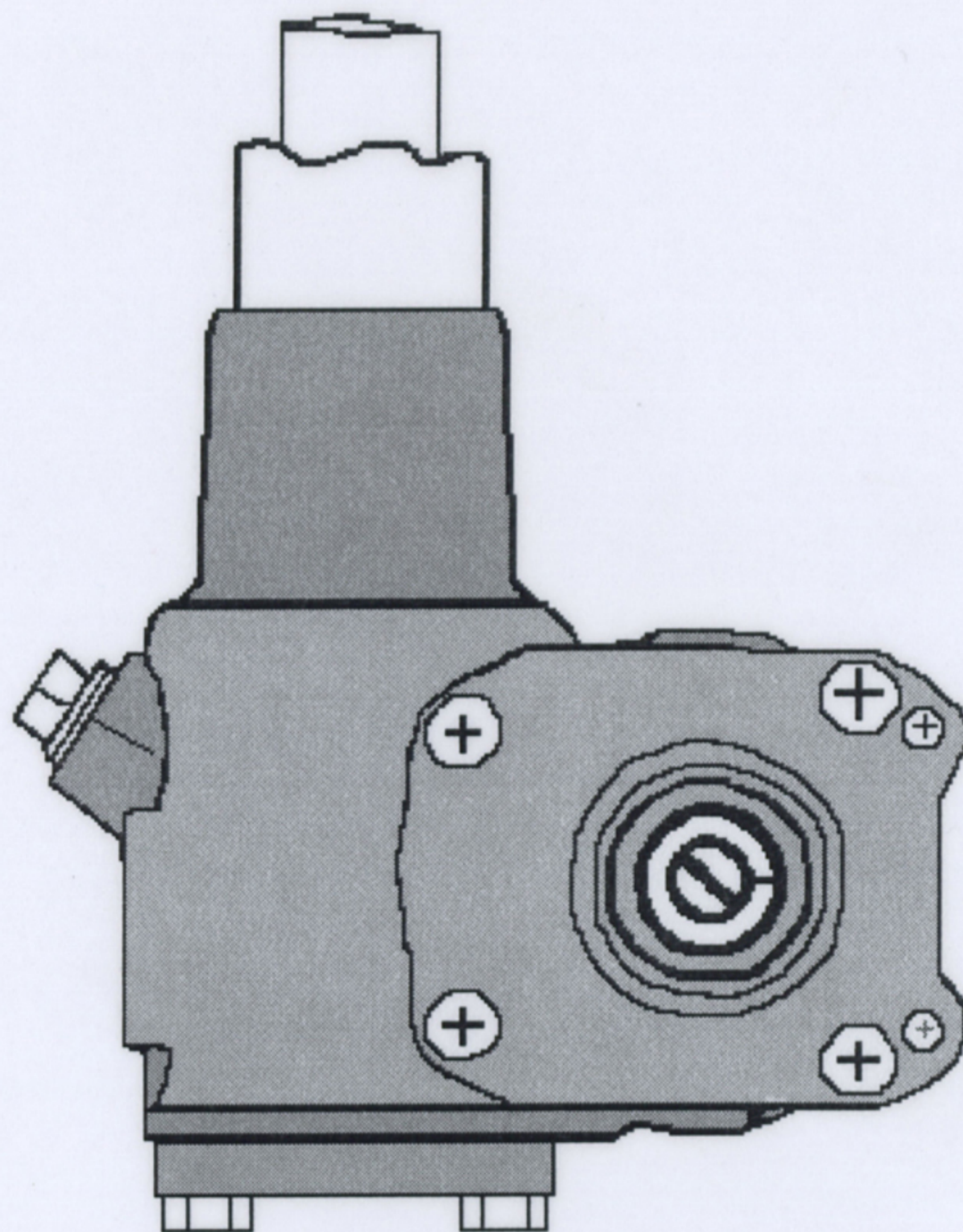
LEFT HAND ARE REVERSED

**PLEASE CHECK THE NUMBER ON YOUR STEERING BOX
(SEE BELOW AND THEN CHECK PART NO.
AGAINST APPROPRIATE LIST)**



L/H BOX

P3691 2" BEARINGS
P3689A 2.5 "BEARINGS



R/H BOX

P3690 2" BEARINGS
P3688A 2.5 "BEARINGS

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